Weather Pack Series: Sealed Connectors, cont'd
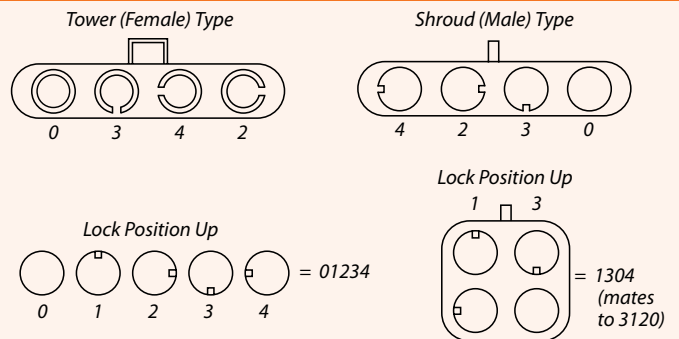
The index code is designed to show the index feature configuration of each connector body. The code is used by looking into the mating end of the connector with it's lock feature up. The code digits represent the radial position of the index feature with a digit for each cavity as shown & are left to right as viewed. A zero indicates no index feature, so any tower index (0 thru 4) will fit.

Tower (Female) Type

0   3   4   2

Shroud (Male) Type

4   2   3   0

Lock Position Up

0   1   2   3   4   = 01234

Lock Position Up

1   3

= 1304 (mates to 3120)

Cable Seals

Part Number	Wire Gauge	Color
15324983	22	Dk. Red
15324985	20	Purple
15324984	18	Tan
15324982	16-14	Green
15324980	14	Gray
15324981	12	Blue

Cavity Plugs

Part Number	Color
12010300	Lt. Green

Secondary Locks

Part Number	Description
12010852	Secondary lock for 22 contact connectors. Two per connector required.

Connector Clips

Part Number	Size (mm)
12047835	12.2L x 23.8H x 8.4W

Weather Pack Series: Tools

A

B

C

D

E

Part Number	Description	Fig.
12085270	Two step crimper for 16-12ga. wire	A
12014254	One step crimper for 20-14ga. wire	B
OBTS-1028S	Crimper for 24-14ga. wire.	C
12014012	Removal tool	D
12033495	Cable seal insertion tool	E

How To Assemble Most Sealed Delphi Connectors

Before stripping your wire, be sure to slide the cable seal onto the wire, behind the portion to be stripped. After stripping, align seal with cable installation.

To crimp, align the terminal in the appropriate crimping tool & position the wire & seal in place. After crimping, inspect the crimp job before installing into a connector body.