

MATERIAL SAFETY DATA SHEET

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BLACK SILICONE GASKET MAKER PART NOS. 49200, 49290

SECTION I - IDENTITY INFORMATION

Description Chemical Family : RTV Silicone Gasket Maker - Black

: RTV Silicone

SECTION II - HAZARDOUS INGREDIENTS

INGREDIENT	CAS NO.	EXPOSURE LIMITS	<u>WGT. %</u>
Methyltriacetoxysilane	004253343	See Comment Below	2
Ethyltriacetoxysilane	017689779	See Comment Below	2
Silica, Amorphous	007631869	OSHA PEL: TWA 6 MG/M3	10
		ACGIH TLV: TWA 10 MG/M	3 Total Dust

COMMENT: Observe Limits for Acetic acid, Formed During Curing on Exposure to Water or Humid Air. OSHA PEL: TWA 10 PPM. ACGIH TLV: TWA 10 PPM, STEL 15 PPM.

SECTION III - PHYSICAL AND CHEMICAL CHARACTERISTICS

Boiling Point (@ 760 MM HG)	: N/A
Melting Point	: N/A
Vapor Pressure (@ 77^{0} F/25 ⁰ C)	: N/A
Vapor Density (Air=1 $@77^{\circ}F/25^{\circ}C$)	: Above 1
Solubility in Water (%)	: <0.1
Specific Gravity (@ 77^{0} F/25 F)	: 1.03
Percent Volatile by Weight (%)	: <5
Evaporation Rate (Ether=1)	: N/A
Odor, Appearance and Color	: Acetic Acid-Like, Paste, Black

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

Flash Point (Method Used) Auto Ignition	 Open Cup Above 250°F/120°C Not Determined
e	
Flammability Limits in Air	: Lower - N/D Upper - N/D
Extinguishing Media	: Water, water fog, CO_2 , dry chemical, foam.
Special Fire Fighting Procedures	: Use self-contained breathing apparatus and
	protective clothing should be worn in fighting
	fires involving chemicals.
Unusual Fire & Explosion Hazards	: None

SECTION V - HEALTH HAZARD DATA

EFFECTS OF OVEREXPOSURE:	
Eye	: Direct contact irritates slightly to moderately
	with redness and swelling.
Skin	: A single short exposure (less than 24 hours)
	may irritate. Repeated prolonged contact (24 to
	48 Hours) may irritate moderately.
Inhalation	: Vapor overexposure may irritate eyes, nose
	and throat.
Oral	: Small amounts transferred to the mouth by
	fingers during use, Etc. should not injure. Swal-
	lowing large amounts may cause digestive dis-
	comfort.
EMERGENCY AND FIRST AID PROCEDU	RES:
Eyes	: Flush eyes immediately with water for at
	least 15 minutes seek medical assistance.
Skin	: Wipe off excess, wash with soap and large
	volumes of water. Get medical attention if
	irritation develops.
Inhalation	: Remove to fresh air, use appropriate first aid,
	seek medical assistance.
Oral	: No first aid should be needed.
SECTION VI DEACTIVITY DATA	

SECTION VI - REACTIVITY DATA

Stability	: Stable
Incompatibility (Material to Avoid)	: Oxidizing material can cause a reaction. Air
	or moisture causes curing and acid vapors form.
Conditions to Avoid	: Exposure to air or moisture until ready to use.
Hazardous Decomposition Products	: Silicon dioxide, carbon dioxide, and traces of
	incompletely burned carbon products, includes
	formaldehyde.
Hazardous Polymerization	: Will not occur.
Conditions To Avoid	: N/A

SECTION VII – SPILL OR LEAK PROCEDURES

Steps to be Taken if Material is Releas	ed
or S	billed : Remove product and contain for salvage or disposal.
PROTECTIVE EQUIPMENT:	
Eyes	: Use proper protection safety glasses, as a minimum.
Skin	: Washing at mealtime and end of shift is ade- quate. Remove contaminated clothing and shoes as soon as practical and clean thoroughly before reuse. Rubber or plastic gloves are recommended

Inhalation	: Use respiratory protection unless local
	exhaust ventilation is adequate or air sampling
	data show exposures are within TLV and PEL
	guidelines.
Waste Disposal Method	: Dispose of material in accordance with local,
	state, and federal regulations.

Comments: Product contains no ingredient subject to D.O.T. or E.P.A CERCLA/SARA Environmental Release Reporting Regulations.

SECTION VIII - PRECAUTIONS FOR SAFE HANDLING AND USE

PROTECTIVE EQUIPMENT:	
Eyes	: Use proper eye protection safety glasses,
	as a minimum.
Skin*	: Washing at mealtime and end of shift is ade-
	quate. Remove contaminated clothing and shoes
	as soon as practical and clean thoroughly before
Inhalation	reuse. Rubber or plastic gloves are recommended : Use respiratory protection unless local ex-
mination	haust ventilation is adequate or air sampling data
	show exposures are within TLV and PEL guide-
	lines.
VENTILATION:	
Local Exhaust	: Recommended.
Mechanical (General)	: Recommended.
Suitable Respirator	: Organic vapor type.
*Good Practice Requires that Gross Amo	unt of Any Chemical be Removed From the Skin as
Coop as Duastical Especially Defeus Fati	ng an Smaking

Soon as Practical, Especially Before Eating or Smoking. COMMENTS: Avoid Breathing Vapors and Eye and Skin Contact. Use Only with Adequate Ventilation. Do Not Take Internally.

SECTION IX - SPECIAL PRECAUTIONS

Precautions to be Taken in Handling and Storing

: Store below 90^{0} F/ 32^{0} C. Use reasonable care and caution.

Other Precautions

: Product forms acetic acid (HOAC) when exposed to water or humid air. Provide ventilation during use to control HOAC exposure within 10 PPM (current TLV) or use respiratory protection.

SECTION X – REGULATORY INFORMATION

Proper Shipping Name (49CFR 172.101)	:	None
D.O.T. Hazard Name (49CFR 172.101)	:	None
D.O.T. ID No. (49CFR 172.101)	:	None
D.O.T. Hazard Class (49CFR 172.101)	:	None
RCRA Hazard Class (40CFR 261)(if discarded))	: None
E.P.A. Priority Pollutants (40CFR 122.53)	:	None

SECTION XI – HAZARD COMMUNICATION CODES

NFPA RATINGS: Health

Health	:	1
Flammability	:	1
Reactivity	:	0

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